



## Development of nanostructured lipid carriers containing salicyclic acid for dermal use based on the Quality by Design method

This research paper aims to evaluate the applicability of the Quality by Design (QbD) methodology in the development and optimization of nanostructured lipid carriers containing salicyclic acid (NLC SA). Design of experiments (DoE) methodology is implemented in order to evaluate the role of the independent and dependent variables.

The factors (independent variables) examined are:  $X_1$  = surfactant concentration (w/w %),  $X_2$  = solid/liquid lipid ratio and  $X_3$  = ultrasonication time (min). All the factors are continuous. The responses (dependent variables) examined are:  $Y_1$  = particle size ( $\mu\text{m}$ ) and  $Y_2$  = particle size distribution. The applied DoE method is  $2^3$  full factorial design.

Isalos version used: 2.0.6

Scientific article: <https://www.sciencedirect.com/science/article/abs/pii/S0928098716305607>

### Step 1: Full Factorial Design

In the first tab named “Action” define the factors in the column headers and fill each column with the low and high levels of the corresponding factors. This tab can be renamed “Full Factorial”. Afterwards, apply the full factorial method: DOE → Factorial → Full Factorial

|             | Col1        | Col2 (I) | Col3 (D) | Col4 (I) |
|-------------|-------------|----------|----------|----------|
| User Header | User Row ID | X1       | X2       | X3       |
| 1           |             | 1        | 2.333    | 10       |
| 2           |             | 5        | 9        | 20       |

DoE Full Factorial

Number of Center Points per Block: 0

Number of Replicates: 1

Number of Blocks: 1

Random Standard order

Excluded Columns

Included Columns

Col2 - X1  
Col3 - X2  
Col4 - X3

>>

>

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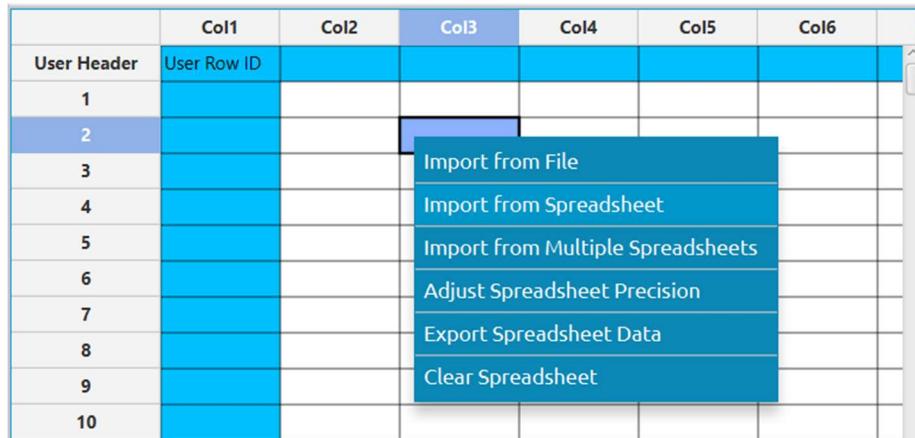
Execute      Cancel

Results (right spreadsheet):

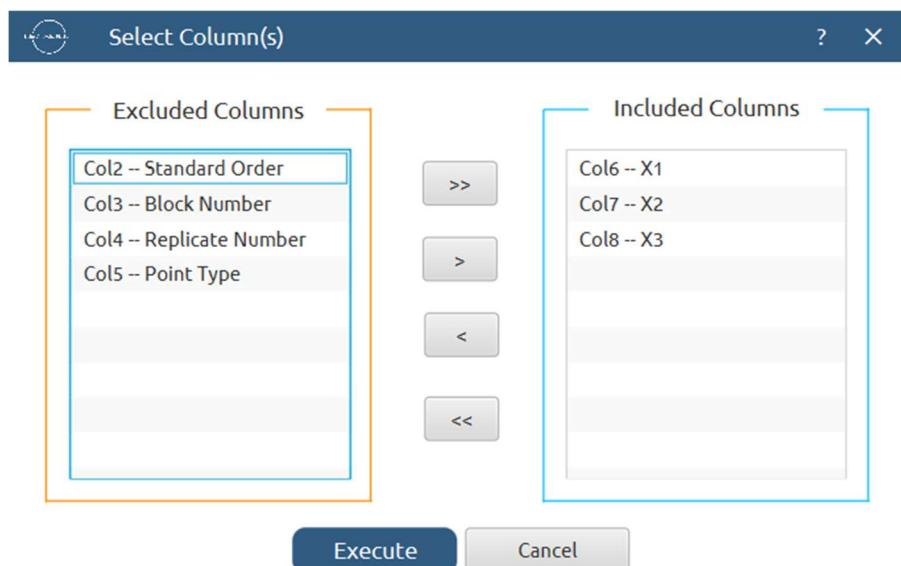
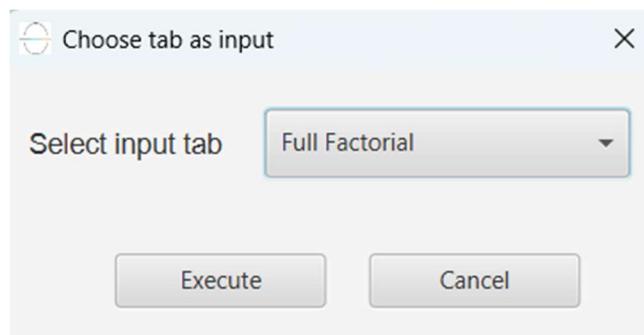
| Standard Order | Block Number | Replicate Number | Point Type   | X1  | X2    | X3   |
|----------------|--------------|------------------|--------------|-----|-------|------|
| 1              | Block: 1     | Replicate: 1     | Design Point | 1.0 | 2.333 | 10.0 |
| 2              | Block: 1     | Replicate: 1     | Design Point | 5.0 | 2.333 | 10.0 |
| 3              | Block: 1     | Replicate: 1     | Design Point | 1.0 | 9.0   | 10.0 |
| 4              | Block: 1     | Replicate: 1     | Design Point | 5.0 | 9.0   | 10.0 |
| 5              | Block: 1     | Replicate: 1     | Design Point | 1.0 | 2.333 | 20.0 |
| 6              | Block: 1     | Replicate: 1     | Design Point | 5.0 | 2.333 | 20.0 |
| 7              | Block: 1     | Replicate: 1     | Design Point | 1.0 | 9.0   | 20.0 |
| 8              | Block: 1     | Replicate: 1     | Design Point | 5.0 | 9.0   | 20.0 |

## Step 2: Factor isolation

Create a new tab named “Factors” and import the results from the “Full Factorial” spreadsheet by right clicking on the left spreadsheet. Then, select only the factor columns to be transferred to the right spreadsheet: *Data Transformation → Data Manipulation → Select Column(s)*



|             | Col1        | Col2 | Col3 | Col4 | Col5 | Col6 |  |
|-------------|-------------|------|------|------|------|------|--|
| User Header | User Row ID |      |      |      |      |      |  |
| 1           |             |      |      |      |      |      |  |
| 2           |             |      |      |      |      |      |  |
| 3           |             |      |      |      |      |      |  |
| 4           |             |      |      |      |      |      |  |
| 5           |             |      |      |      |      |      |  |
| 6           |             |      |      |      |      |      |  |
| 7           |             |      |      |      |      |      |  |
| 8           |             |      |      |      |      |      |  |
| 9           |             |      |      |      |      |      |  |
| 10          |             |      |      |      |      |      |  |



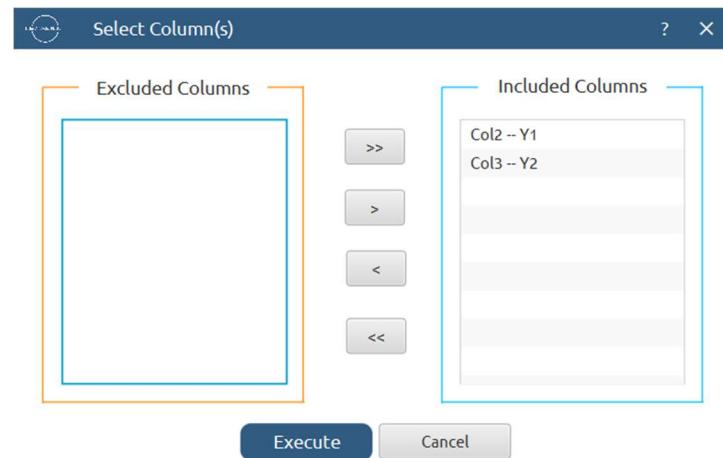
Results:

|             | Col1        | Col2 (D) | Col3 (D) | Col4 (D) |
|-------------|-------------|----------|----------|----------|
| User Header | User Row ID | X1       | X2       | X3       |
| 1           |             | 1.0      | 2.333    | 10.0     |
| 2           |             | 5.0      | 2.333    | 10.0     |
| 3           |             | 1.0      | 9.0      | 10.0     |
| 4           |             | 5.0      | 9.0      | 10.0     |
| 5           |             | 1.0      | 2.333    | 20.0     |
| 6           |             | 5.0      | 2.333    | 20.0     |
| 7           |             | 1.0      | 9.0      | 20.0     |
| 8           |             | 5.0      | 9.0      | 20.0     |

## Step 3: Definition of response variables

Create a new tab named “Responses” and define the responses in the column headers. Fill each column with the values of the corresponding responses that were observed and make sure the values follow the order of the experiments as given by the full factorial design. Then, select all columns to be transferred to the right spreadsheet: *Data Transformation → Data Manipulation → Select Column(s)*

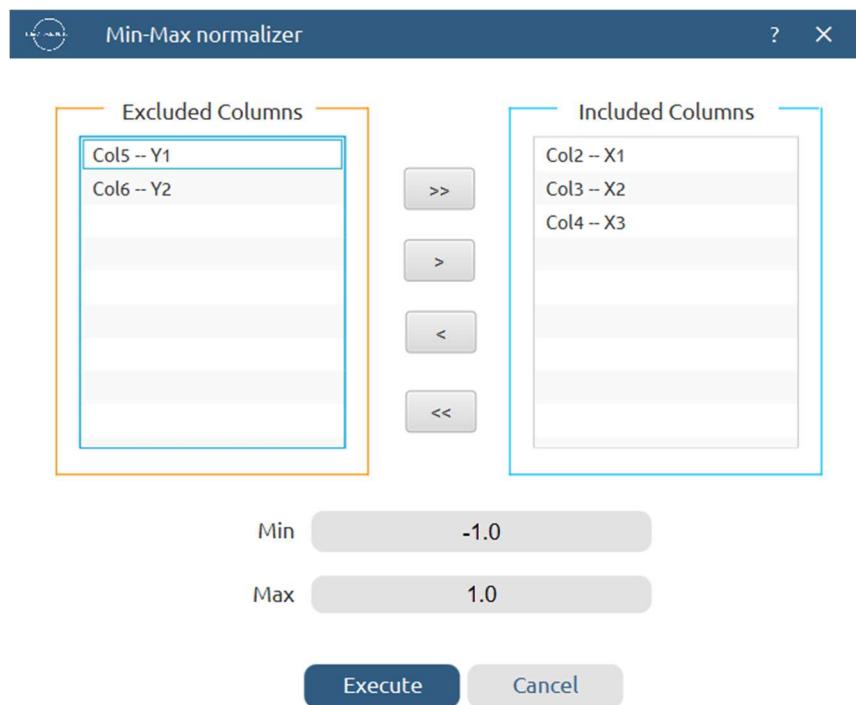
|             | Col1        | Col2 (D) | Col3 (D) |
|-------------|-------------|----------|----------|
| User Header | User Row ID | Y1       | Y2       |
| 1           |             | 7.669    | 5.279    |
| 2           |             | 0.118    | 1.034    |
| 3           |             | 12.735   | 3.023    |
| 4           |             | 0.121    | 1.074    |
| 5           |             | 14.954   | 5.646    |
| 6           |             | 0.116    | 0.874    |
| 7           |             | 21.574   | 3.032    |
| 8           |             | 0.121    | 1.025    |



## Step 4: Normalization

Create a new tab named “Normalized data” and import the results from the “Factors” and “Responses” spreadsheets. Afterwards, normalize the factor columns to take values in the range [-1, 1]: [Data Transformation](#) → [Normalizers](#) → [Min-Max](#)

|             | Col1        | Col2 | Col3 | Col4 | Col5 | Col6 |
|-------------|-------------|------|------|------|------|------|
| User Header | User Row ID |      |      |      |      |      |
| 1           |             |      |      |      |      |      |
| 2           |             |      |      |      |      |      |
| 3           |             |      |      |      |      |      |
| 4           |             |      |      |      |      |      |
| 5           |             |      |      |      |      |      |
| 6           |             |      |      |      |      |      |
| 7           |             |      |      |      |      |      |
| 8           |             |      |      |      |      |      |
| 9           |             |      |      |      |      |      |
| 10          |             |      |      |      |      |      |

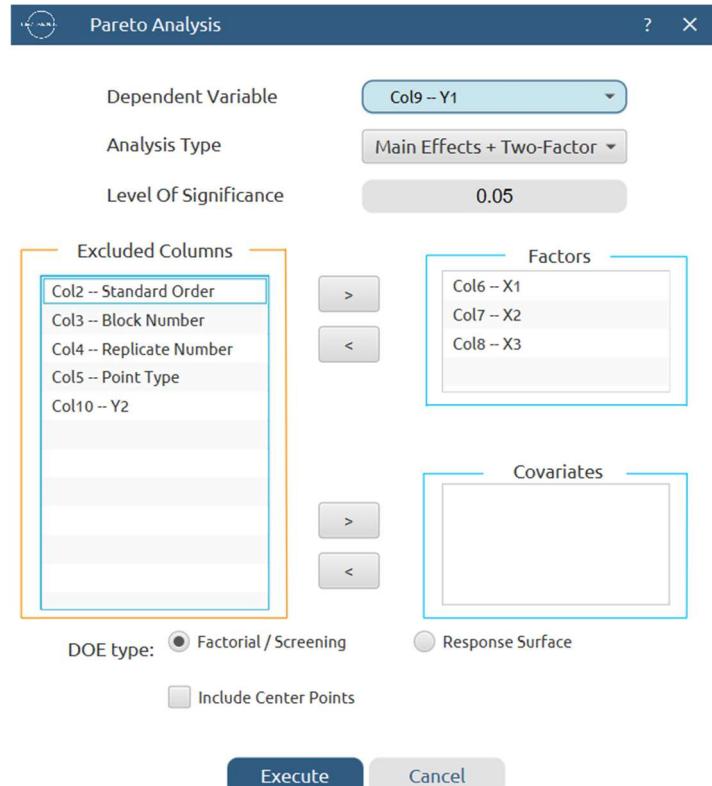


Results:

|             | Col1        | Col2 (D) | Col3 (D) | Col4 (D) | Col5 (D) | Col6 (D) |
|-------------|-------------|----------|----------|----------|----------|----------|
| User Header | User Row ID | X1       | X2       | X3       | Y1       | Y2       |
| 1           |             | -1.0     | -1.0     | -1.0     | 7.669    | 5.279    |
| 2           |             | 1.0      | -1.0     | -1.0     | 0.118    | 1.034    |
| 3           |             | -1.0     | 1.0      | -1.0     | 12.735   | 3.023    |
| 4           |             | 1.0      | 1.0      | -1.0     | 0.121    | 1.074    |
| 5           |             | -1.0     | -1.0     | 1.0      | 14.954   | 5.646    |
| 6           |             | 1.0      | -1.0     | 1.0      | 0.116    | 0.874    |
| 7           |             | -1.0     | 1.0      | 1.0      | 21.574   | 3.032    |
| 8           |             | 1.0      | 1.0      | 1.0      | 0.121    | 1.025    |

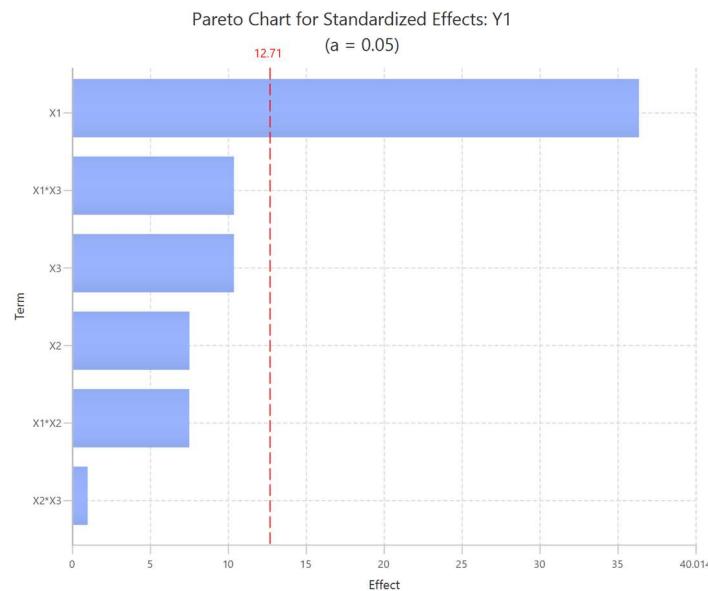
## Step 5: Pareto analysis

Create a new tab named “Pareto Analysis – Y1” and import the results from the spreadsheet “Normalized data”. Then, conduct pareto analysis for the first response variable, Y<sub>1</sub>: DOE → Post DoE Analysis → Pareto Analysis



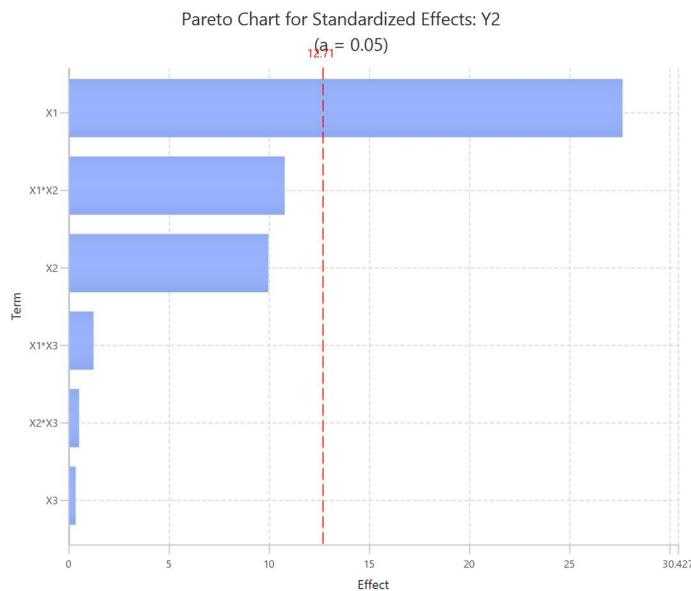
Results:

|             | Col1        | Col2 (S)             | Col3 (S)             |
|-------------|-------------|----------------------|----------------------|
| User Header | User Row ID | Pareto Analysis of : | Standardized Effects |
| 1           |             | Variable             | Effect               |
| 2           |             | X1                   | 36.3762887           |
| 3           |             | X1*X3                | 10.3904639           |
| 4           |             | X3                   | 10.3878866           |
| 5           |             | X2                   | 7.5347938            |
| 6           |             | X1*X2                | 7.5244845            |
| 7           |             | X2*X3                | 1.0025773            |
| 8           |             | Significance Value   | 12.7062047           |



Repeat this step for the second response variable,  $Y_2$ . Results:

|             | Col1        | Col2 (S)             | Col3 (S)             |
|-------------|-------------|----------------------|----------------------|
| User Header | User Row ID | Pareto Analysis of : | Standardized Effects |
| 1           |             | Variable             | Effect               |
| 2           |             | X1                   | 27.6609808           |
| 3           |             | X1*X2                | 10.7910448           |
| 4           |             | X2                   | 9.9765458            |
| 5           |             | X1*X3                | 1.2473348            |
| 6           |             | X2*X3                | 0.5266525            |
| 7           |             | X3                   | 0.3560768            |
| 8           |             | Significance Value   | 12.7062047           |



## Step 6: Regression

The goal here is to produce a regression equation that includes main effects and two-factor interactions for  $Y_1$ :  $Y = b_0 + b_1X_1 + b_2X_2 + b_3X_3 + b_{12}X_1X_2 + b_{13}X_1X_3 + b_{23}X_2X_3$

Create a new tab named “Regression – Y1” and import the results from the spreadsheet “Normalized data”. Afterwards, fit a generalized linear model to the data: [Analytics → Regression → Statistical fitting → Generalized Linear Models](#)

Generalized Linear Models Regression

Type: Linear

Confidence Level...: 95

Dependent Variable: Col5 - Y1

Scale Parameter Method: Fixed value

Value: 1.0

Excluded Columns: Col6 - Y2

Factors:

Covariates: Col2 - X1, Col3 - X2, Col4 - X3

Custom  Include All Main Effects  Full Factorial

Formula: X1+X2+X3+X1:X2+X1:X3+X2:X3

Execute Cancel

Results:

| Y1     | Prediction |
|--------|------------|
| 7.669  | 7.4750000  |
| 0.118  | 0.3120000  |
| 12.735 | 12.9290000 |
| 0.121  | -0.0730000 |
| 14.954 | 15.1480000 |
| 0.116  | -0.0780000 |
| 21.574 | 21.3800000 |
| 0.121  | 0.3150000  |

|                                      |            |
|--------------------------------------|------------|
| Goodness of Fit                      |            |
|                                      | Value      |
| Deviance                             | 0.3010880  |
| Scaled Deviance                      | 0.3010880  |
| Pearson Chi-Square                   | 0.3010880  |
| Scaled Pearson Chi-Square            | 0.3010880  |
| Log Likelihood                       | -7.5020523 |
| Akaike's Information Criterion (AIC) | 29.0041045 |
| Finite Sample Corrected AIC (AIACC)  | Infinity   |
| Bayesian Information Criterion (BIC) | 29.5601953 |
| Consistent AIC (CAIC)                | 36.5601953 |

| Parameter Estimates |             |            |            |            |                |    |           |
|---------------------|-------------|------------|------------|------------|----------------|----|-----------|
| Variable            | Coefficient | Std. Error | Lower CI   | Upper CI   | Test Statistic | df | p-value   |
| intercept           | 7.1760000   | 0.3535534  | 6.4830481  | 7.8689519  | 411.959808     | 1  | 0.0       |
| X1                  | -7.057      | 0.3535534  | -7.7499519 | -6.3640481 | 398.409992     | 1  | 0.0       |
| X2                  | 1.4617500   | 0.3535534  | 0.7687981  | 2.1547019  | 17.0937045     | 1  | 0.0000356 |
| X3                  | 2.0152500   | 0.3535534  | 1.3222981  | 2.7082019  | 32.4898605     | 1  | 0E-7      |
| X1*X3               | -2.0157500  | 0.3535534  | -2.7087019 | -1.3227981 | 32.5059845     | 1  | 0E-7      |
| X1*X2               | -1.4597500  | 0.3535534  | -2.1527019 | -0.7667981 | 17.0469605     | 1  | 0.0000365 |
| X2*X3               | 0.1945000   | 0.3535534  | -0.4984519 | 0.8874519  | 0.3026420      | 1  | 0.5822308 |

Repeat this step for the second response variable,  $Y_2$ . Results:

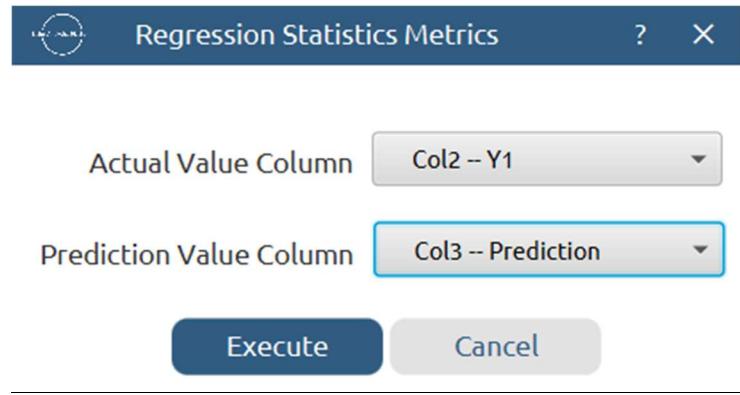
| Y2    | Prediction |
|-------|------------|
| 5.279 | 5.3376250  |
| 1.034 | 0.9753750  |
| 3.023 | 2.964375   |
| 1.074 | 1.1326250  |
| 5.646 | 5.587375   |
| 0.874 | 0.9326250  |
| 3.032 | 3.0906250  |
| 1.025 | 0.9663750  |

| Goodness of Fit                      | Value      |
|--------------------------------------|------------|
| Deviance                             | 0.0274951  |
| Scaled Deviance                      | 0.0274951  |
| Pearson Chi-Square                   | 0.0274951  |
| Scaled Pearson Chi-Square            | 0.0274951  |
| Log Likelihood                       | -7.3652558 |
| Akaike's Information Criterion (AIC) | 28.7305117 |
| Finite Sample Corrected AIC (AICC)   | Infinity   |
| Bayesian Information Criterion (BIC) | 29.2866024 |
| Consistent AIC (CAIC)                | 36.2866024 |

| Parameter Estimates |             |            |            |            |                |    |           |
|---------------------|-------------|------------|------------|------------|----------------|----|-----------|
| Variable            | Coefficient | Std. Error | Lower CI   | Upper CI   | Test Statistic | df | p-value   |
| intercept           | 2.6233750   | 0.3535534  | 1.9304231  | 3.3163269  | 55.0567711     | 1  | 0E-7      |
| X1                  | -1.6216250  | 0.3535534  | -2.3145769 | -0.9286731 | 21.0373411     | 1  | 0.0000045 |
| X2                  | -0.5848750  | 0.3535534  | -1.2778269 | 0.1080769  | 2.7366301      | 1  | 0.0980714 |
| X3                  | 0.0208750   | 0.3535534  | -0.6720769 | 0.7138269  | 0.0034861      | 1  | 0.9529175 |
| X1*X3               | -0.0731250  | 0.3535534  | -0.7660769 | 0.6198269  | 0.0427781      | 1  | 0.8361436 |
| X1*X2               | 0.6326250   | 0.3535534  | -0.0603269 | 1.3255769  | 3.2017151      | 1  | 0.0735611 |
| X2*X3               | -0.0308750  | 0.3535534  | -0.7238269 | 0.6620769  | 0.0076261      | 1  | 0.9304110 |

## Step 7: Regression Metrics

Create a tab named “Metrics – Y1” and import the results from the spreadsheet “Regression – Y1”. Then, produce the regression metrics for the Y<sub>1</sub> regression equation: Statistics → Model Metrics → Regression Metrics



Results:

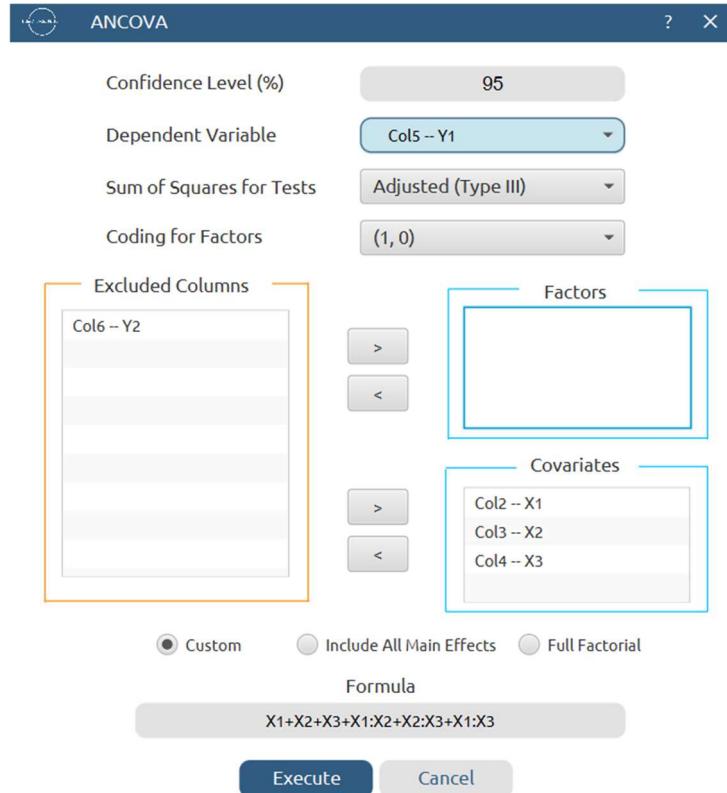
|             | Col1        | Col2 (D)           | Col3 (D)                | Col4 (D)            | Col5 (D)  |
|-------------|-------------|--------------------|-------------------------|---------------------|-----------|
| User Header | User Row ID | Mean Squared Error | Root Mean Squared Error | Mean Absolute Error | R Squared |
| 1           |             | 0.0376360          | 0.1940000               | 0.1940000           | 0.9993956 |

Repeat this step for the second response variable, Y<sub>2</sub>. Results:

|             | Col1        | Col2 (D)           | Col3 (D)                | Col4 (D)            | Col5 (D)  |
|-------------|-------------|--------------------|-------------------------|---------------------|-----------|
| User Header | User Row ID | Mean Squared Error | Root Mean Squared Error | Mean Absolute Error | R Squared |
| 1           |             | 0.0034369          | 0.0586250               | 0.0586250           | 0.9989838 |

## Step 8: Analysis of Covariance

Create a new tab named “ANCOVA – Y1” and import the results from the spreadsheet “Normalized data”. Afterwards perform analysis of covariance for Y<sub>1</sub>: Statistics → Analysis of (Co)Variance → ANCOVA



Results:

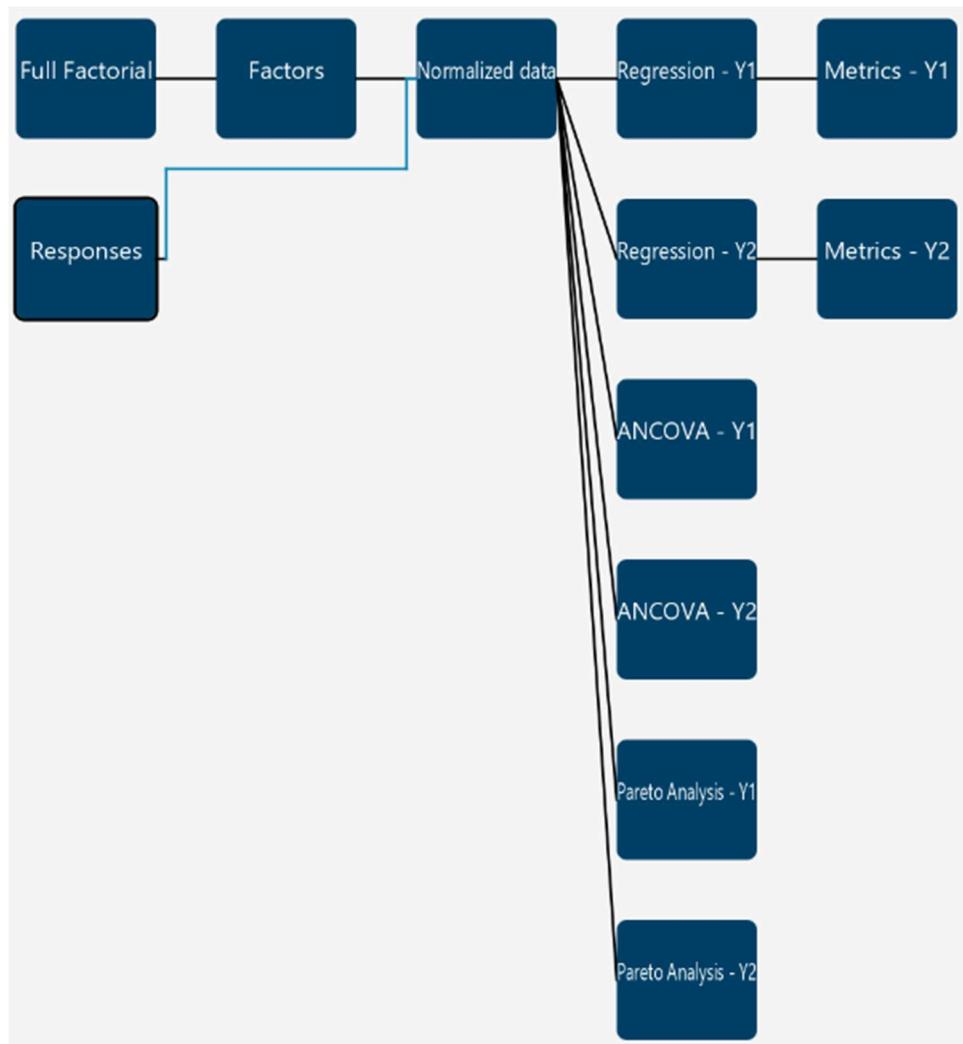
|             | Col1        | Col2 (S) | Col3 (I) | Col4 (D)    | Col5 (D)    | Col6 (D)     | Col7 (D)  |
|-------------|-------------|----------|----------|-------------|-------------|--------------|-----------|
| User Header | User Row ID | Source   | DF       | Adj SS      | Adj MS      | F-Value      | P-Value   |
| 1           |             | X1       | 1        | 398.4099920 | 398.4099920 | 1323.2343767 | 0.0174965 |
| 2           |             | X2       | 1        | 17.0937045  | 17.0937045  | 56.7731178   | 0.0839998 |
| 3           |             | X3       | 1        | 32.4898605  | 32.4898605  | 107.9081880  | 0.0610966 |
| 4           |             | X1*X2    | 1        | 17.0469605  | 17.0469605  | 56.6178675   | 0.0841135 |
| 5           |             | X2*X3    | 1        | 0.3026420   | 0.3026420   | 1.0051613    | 0.4991807 |
| 6           |             | X1*X3    | 1        | 32.5059845  | 32.5059845  | 107.9617404  | 0.0610815 |
| 7           |             | Error    | 1        | 0.3010880   | 0.3010880   |              |           |
| 8           |             | Total    | 7        | 498.1502320 |             |              |           |

Repeat this step for the second response variable,  $Y_2$ . Results:

|             | Col1        | Col2 (S) | Col3 (I) | Col4 (D)   | Col5 (D)   | Col6 (D)    | Col7 (D)  |
|-------------|-------------|----------|----------|------------|------------|-------------|-----------|
| User Header | User Row ID | Source   | DF       | Adj SS     | Adj MS     | F-Value     | P-Value   |
| 1           |             | X1       | 1        | 21.0373411 | 21.0373411 | 765.1298594 | 0.0230051 |
| 2           |             | X2       | 1        | 2.7366301  | 2.7366301  | 99.5314669  | 0.0635992 |
| 3           |             | X3       | 1        | 0.0034861  | 0.0034861  | 0.1267907   | 0.7822263 |
| 4           |             | X1*X2    | 1        | 3.2017151  | 3.2017151  | 116.4466474 | 0.0588272 |
| 5           |             | X2*X3    | 1        | 0.0076261  | 0.0076261  | 0.2773628   | 0.6914040 |
| 6           |             | X1*X3    | 1        | 0.0427781  | 0.0427781  | 1.5558440   | 0.4302164 |
| 7           |             | Error    | 1        | 0.0274951  | 0.0274951  |             |           |
| 8           |             | Total    | 7        | 27.0570719 |            |             |           |

## Final Isalos Workflow

The final workflow is presented below:



## References

- (1) Kovács, A.; Berkó, Sz.; Csányi, E.; Csóka, I. Development of Nanostructured Lipid Carriers Containing Salicyclic Acid for Dermal Use Based on the Quality by Design Method. *European Journal of Pharmaceutical Sciences* **2017**, 99, 246–257. <https://doi.org/10.1016/j.ejps.2016.12.020>.